

Advanced Individual
Training
A.I.T. Barracks
Fort Eustis, VA



AE Senior Thesis

Natalie Bockhorst | Construction Management
Chimay Anumba, PhD. PE



Presentation Outline

1. Project Overview
2. Analysis #1: SIPS
 1. Architectural Breadth
 2. Structural Breadth
3. Analysis #2: Comparing Contracts
4. Analysis #3: Schedule Acceleration
5. Analysis #4: Modularization
6. Final Recommendations
7. Acknowledgements



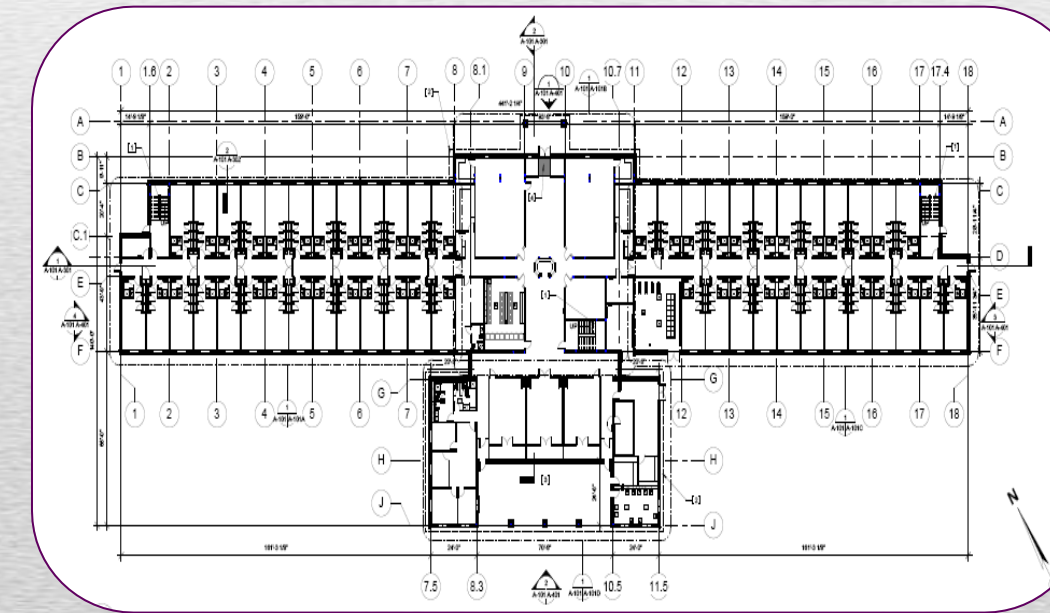
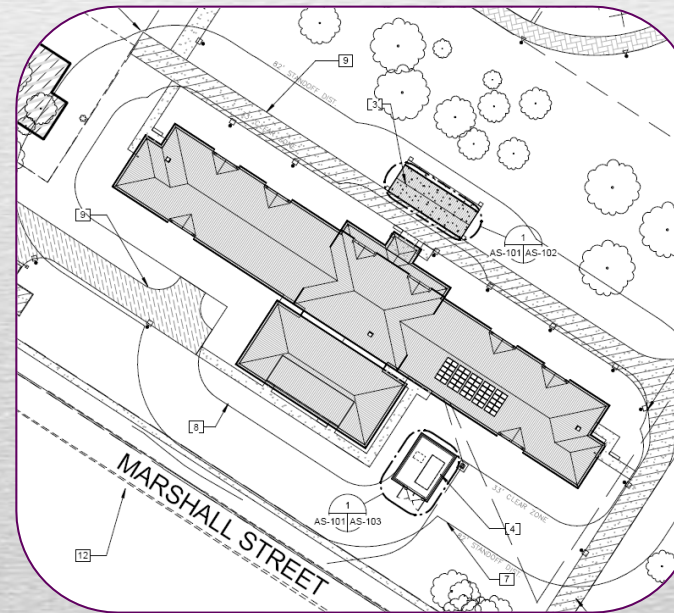
Advanced Individual Training A.I.T. Barracks Fort Eustis, VA

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Project Overview

Project Name:	Advanced Individual Training Barracks
Location:	Building #2301, Marshall St. Fort Eustis, VA
Building Occupancy Type:	Barracks
Number of Stories:	3
Gross Building Area:	91,800 S.F.



Advanced Individual
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 2. Durations
 3. Typical Sequencing
 4. SIPS
 5. Recommendation
 6. Architectural Breadth
3. Analysis #2: Comparing Contracts
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Analysis #1 Short Interval Production Schedule: Masonry Façade Work

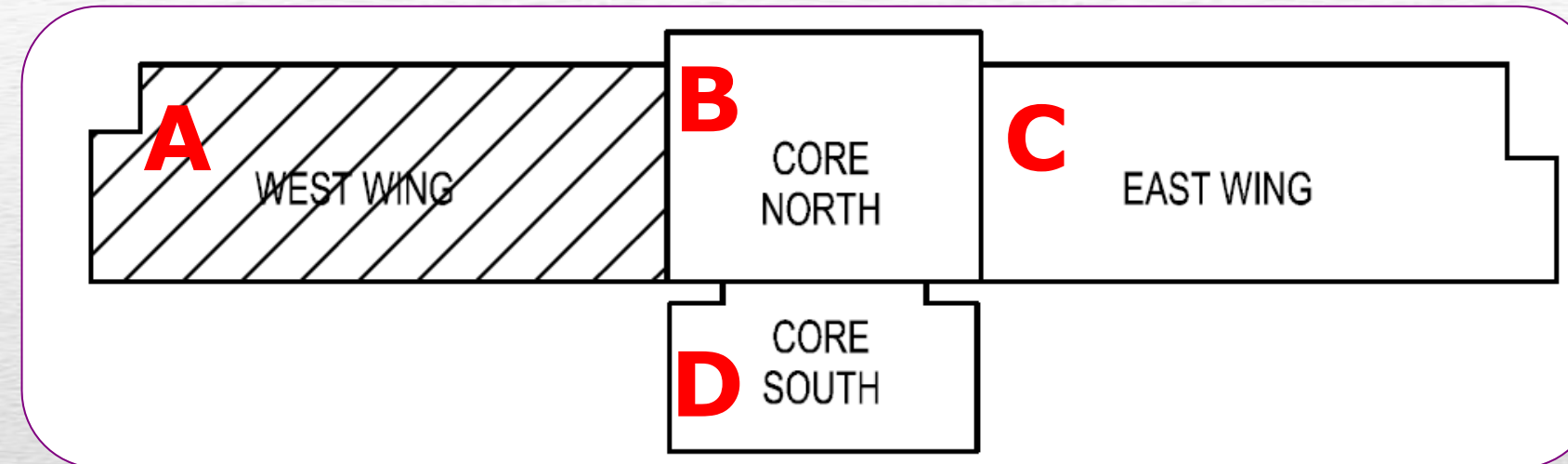
Problem Identification:

- ▶ Unforeseen conditions
- ▶ Mortar time consternate concerning precast elements
- ▶ Limited scaffolding

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Analysis #1 Short Interval Production Schedule: Masonry Façade Work



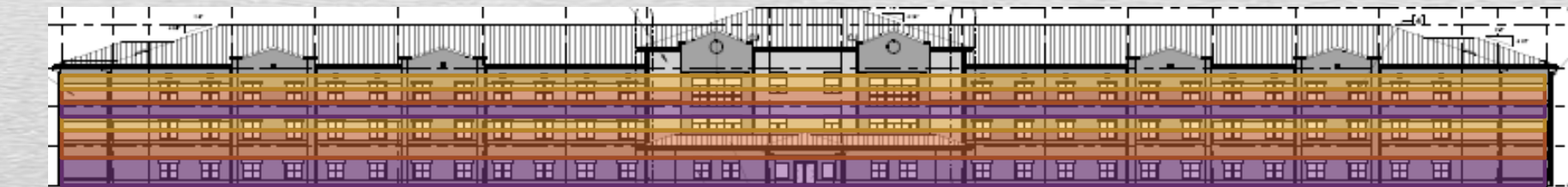
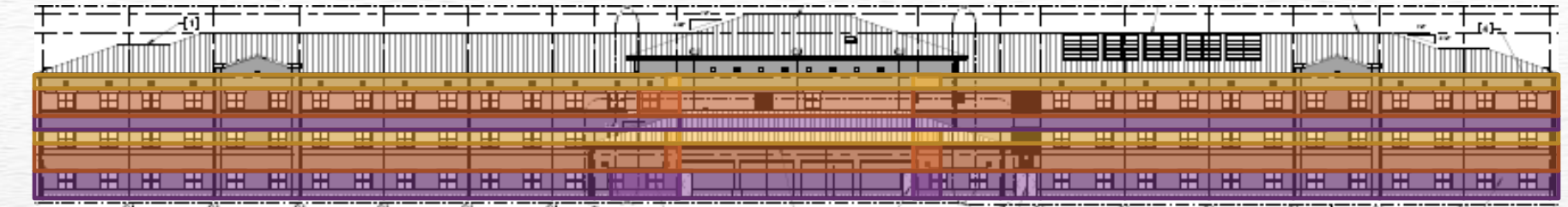
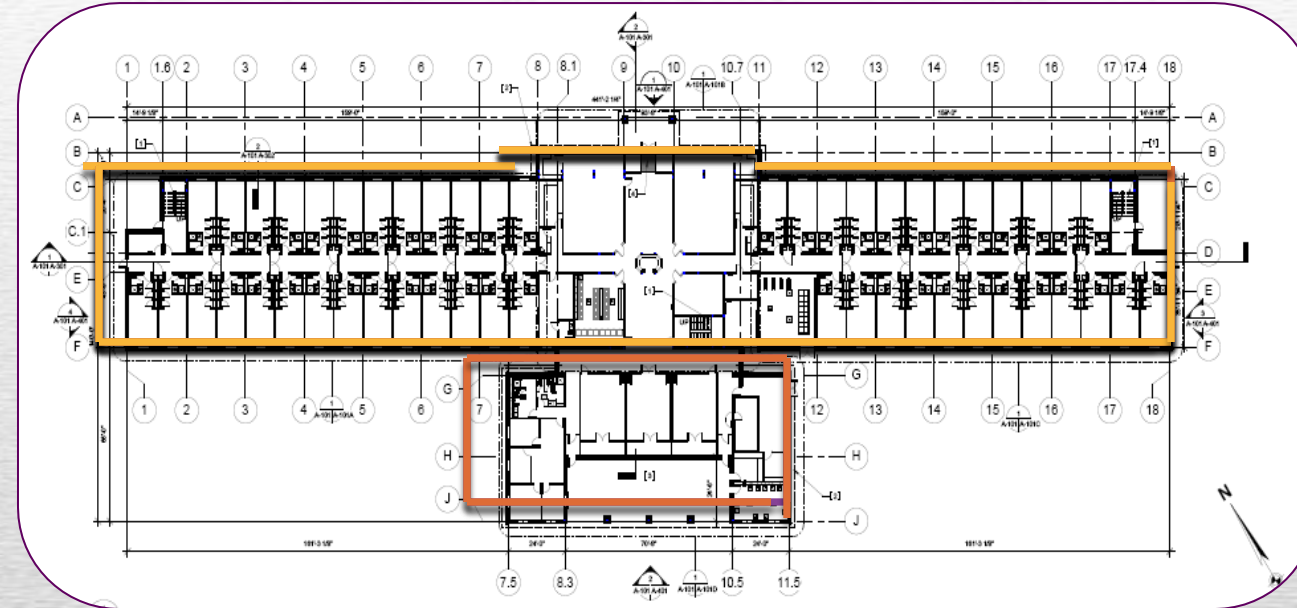
Activity	Area A (Days)	Area B (Days)	Area C (Days)	Area D (Days)
Spray Foam Insulation	11	11	11	5
Install Brick Veneer	13	7	13	6
Brick Wash	2	2	2	2
Install Precast	6	6	6	1
Total	32	22	32	14

Activity	Total Duration	Unit	Unit/Day
Spray Foam Insulation	38 Days	36,391sqft	960 SF/Day
Install Brick Veneer	39 Days	173,223 Bricks	4500 Bricks/Day or 990 SF/Day
Install Precast	19 Days	297 precast	16 Precast/Day

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Analysis #1 Short Interval Production Schedule: Masonry Façade Work



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Analysis #1 Short Interval Production Schedule: Masonry Façade Work

Façade Work Schedule Durations		
Original Target	Actual	SIPS
120 Days	194 Days	59 Days

Façade Work Schedule Savings		
Original Target	Actual	SIPS
38%	0%	70%

Cost Reduction: 1. Labor 2. Equipment

It is recommended to use a SIPS for the Masonry Façade Work

Presentation Outline

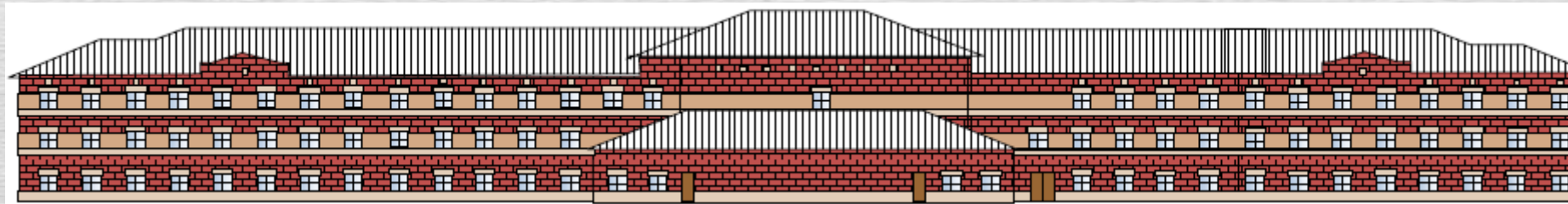
1. Project Overview
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 1. **Original Brick Veneer Elevations**
 2. New Precast Façade Elevations
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Architectural Breadth

Original Brick Veneer Elevations

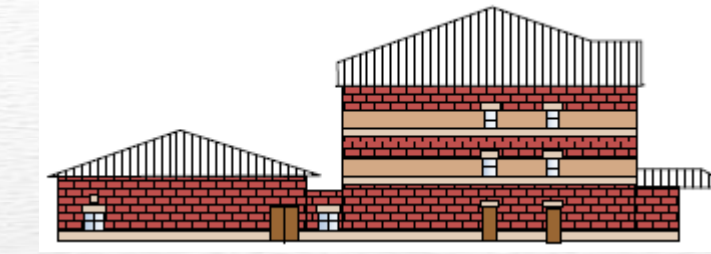


North Elevation

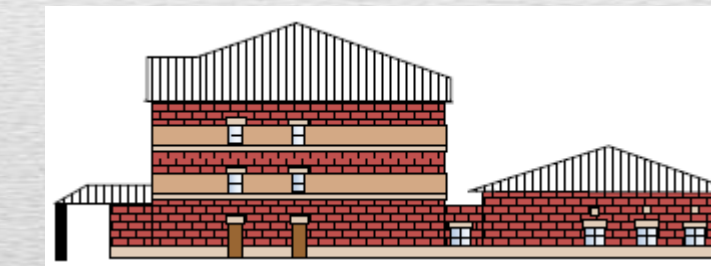


South Elevation

Original Brick Veneer Elevations



East Elevation



West Elevation

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Architectural Breadth

New Precast Façade Elevations

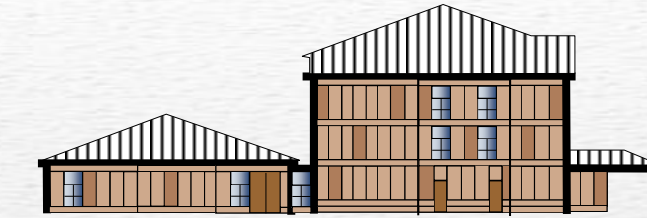


North Elevation

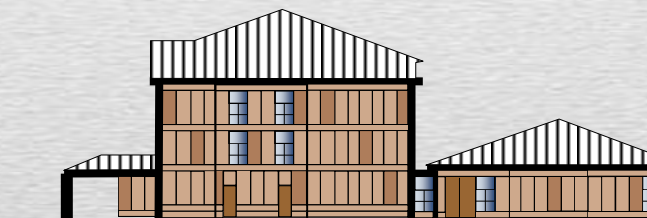


South Elevation

New Precast Façade Elevations



East Elevation



West Elevation

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Architectural Breadth

New Precast Façade Elevations



North Elevation

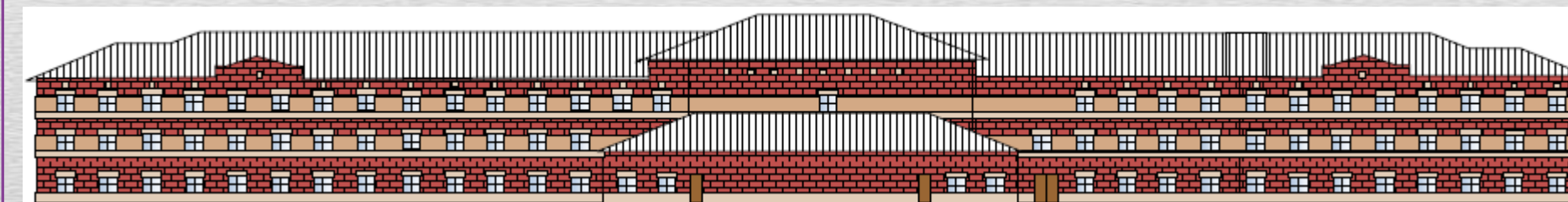


South Elevation

Original Brick Veneer Elevations



North Elevation



South Elevation

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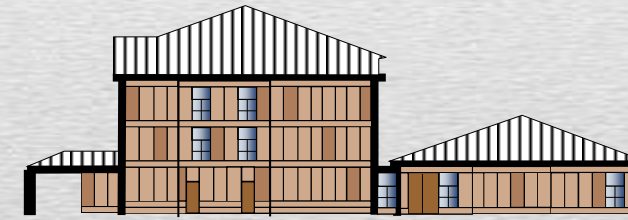
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Architectural Breadth

New Precast Façade Elevations

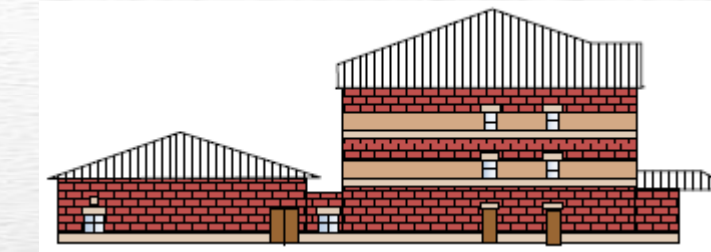


East Elevation



West Elevation

Original Brick Veneer Elevations



East Elevation



West Elevation

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Architectural Breadth

Façade Cost Comparison			
Original Façade		New Façade	
Unit Masonry	\$65.00 Cost/SF	Precast Panels	\$ 50.00 Cost/SF
Precast Concrete	\$10.00 Cost/SF		
Total	\$75.00 Cost/SF	Total	\$ 50.00 Cost/SF

Façade Schedule Comparison			
Original Target	Actual	SIPS	New Façade
120 Days	194 Days	59 Days	48 Days

It is recommended to use a Precast Concrete Façade

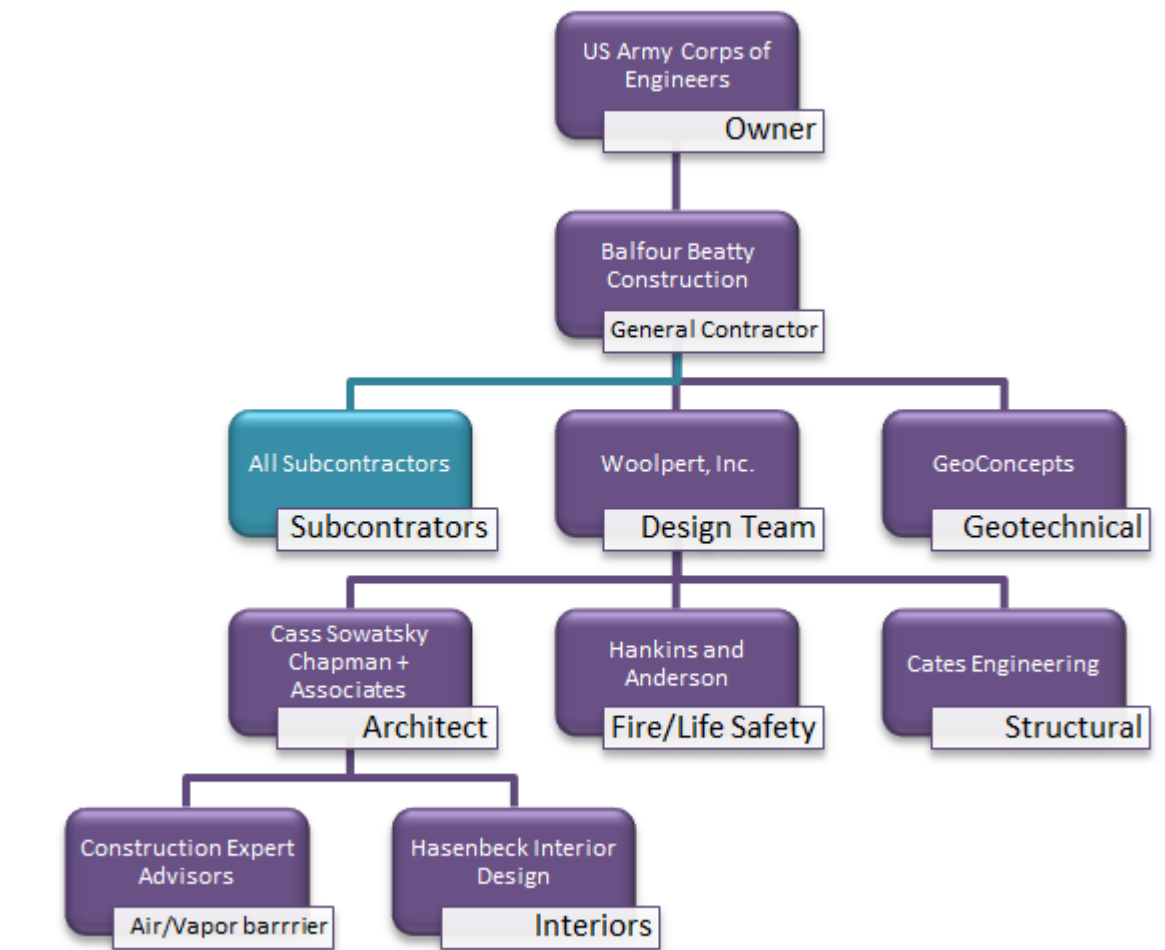
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 2. Design Build vs. Integrated Project Delivery
 3. Risk Analysis Matrix
 4. Recommendations
4. Analysis #3: Schedule Acceleration
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Analysis # 2: Comparing Contracts and Evaluating the Risk

Problem Identification:

- ▶ Design Build Contract Approach
- ▶ Industry Issue



Presentation Outline

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Analysis # 2: Comparing Contracts and Evaluating the Risk

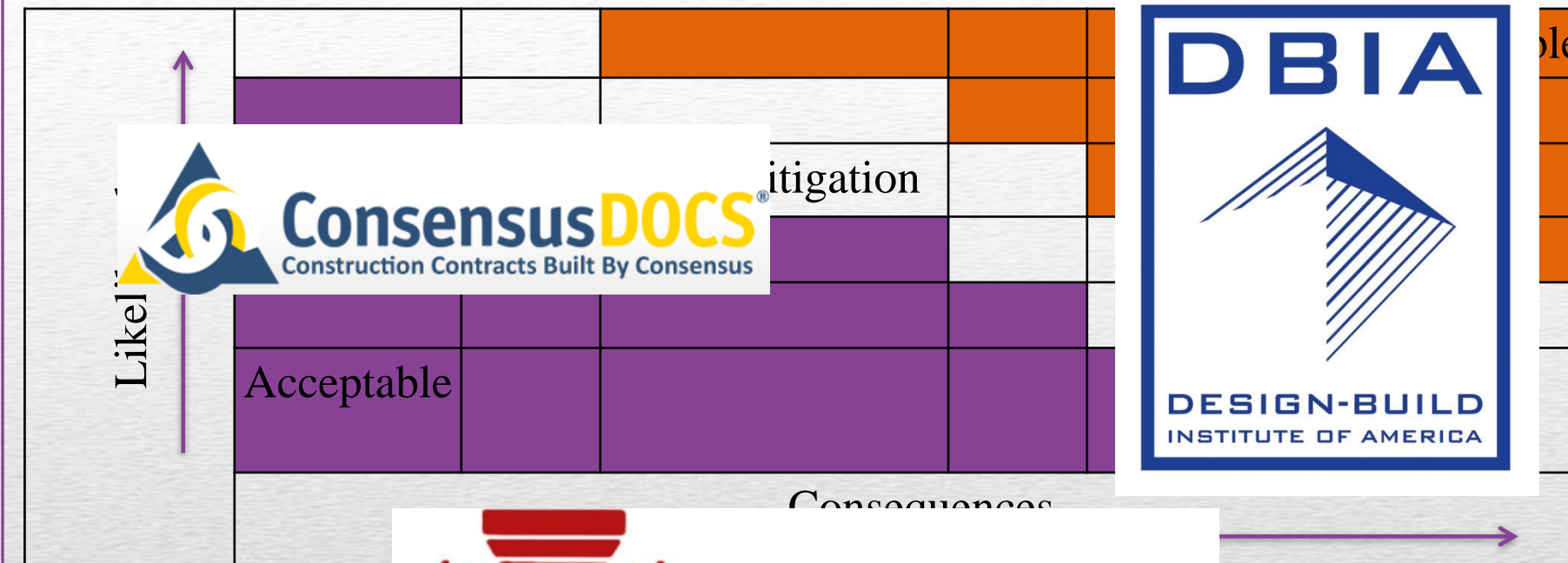
Fundamental Principles	
Integrated Project Delivery	Design Build Project Delivery
<ul style="list-style-type: none"> • Mutual respect and trust 	<ul style="list-style-type: none"> • Mutual respect and trust
<ul style="list-style-type: none"> • Mutual risk and reward 	<ul style="list-style-type: none"> • Collaborative innovation and decision making
<ul style="list-style-type: none"> • Collaborative innovation and decision making 	<ul style="list-style-type: none"> • Early goal definition
<ul style="list-style-type: none"> • Early involvement of all key participants 	<ul style="list-style-type: none"> • Intensified Planning
<ul style="list-style-type: none"> • Open and enhanced communication 	

IPD		DB	
Pros	Cons	Pros	Cons
✓ Collaborative team	✗ Target cost/value design	✓ Speed	✗ Design choices are typically limited
✓ Early decision-making	✗ Shared risk, reward, contingency	✓ Consolidated cost risk held with the Design Builder	✗ Decision making process is accelerated
✓ Dynamic cost modeling	✗ Larger team	✓ Owner staffing requirement is reduced	
✓ Advanced technical coordination			
✓ Reduce RFI's CO's and total cost			

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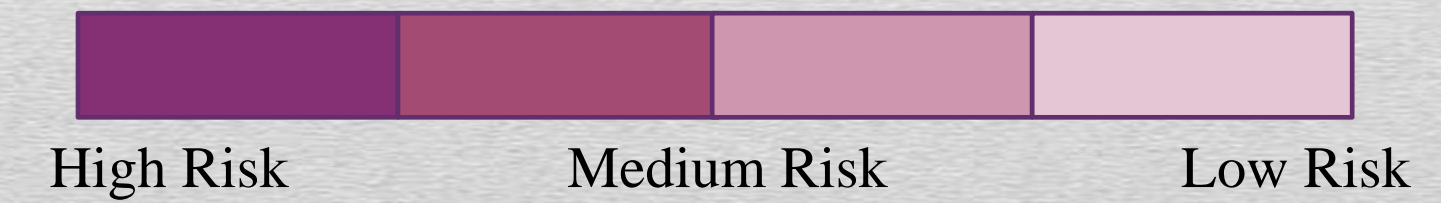
Analysis # 2: Comparing Contracts and Evaluating the Risk



When evaluating risk (probability) versus consequences, likelihood of risk in various areas, likelihood of their consequences, and the ability of their matrix.



Risk Analysis								
Description	Design Build				Integrated Project Delivery			
	Owner	Arch	CM	SUB	Owner	Arch	CM	SUB
Delays and Extras	High	Low	High	High	High	Low	High	High
Insurance	High	High	High	Low	High	High	High	Low
Dispute Resolution	Low	Low	High	Low	High	Low	High	Low
Incentive Compensation	Low	Low	High	Low	High	High	High	High



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Analysis # 2: Comparing Contracts and Evaluating the Risk

It is not recommended to use an IPD Approach

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4. **Analysis #3: Schedule Acceleration**
 1. **Problem Identification**
 2. Flow Charts
 3. Last Planner
 4. Recommendations
5. Analysis #4: Modularization
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Analysis #3 Schedule Acceleration Techniques

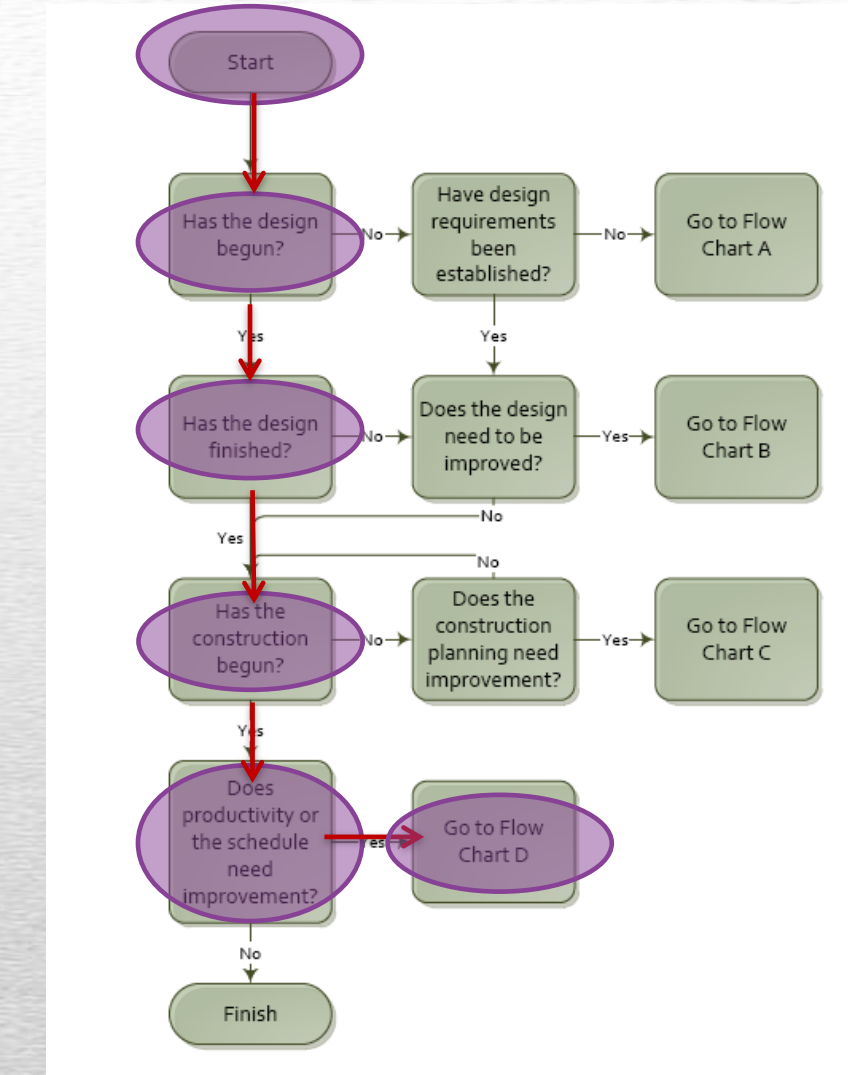
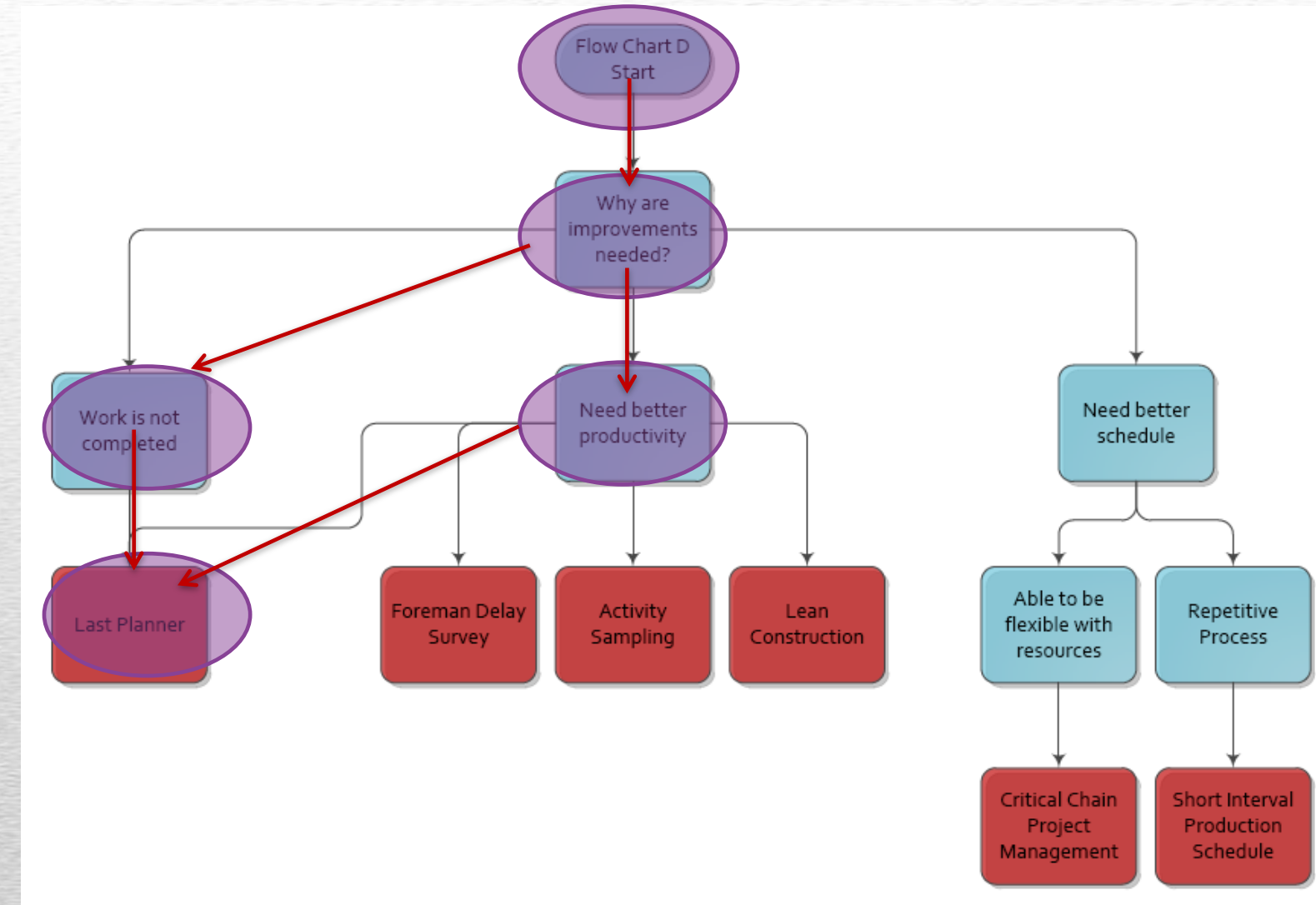
Problem Identification:

- ▶ Unforeseen conditions
- ▶ Site work moved to critical path

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Analysis #3 Schedule Acceleration Techniques



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Analysis #3 Schedule Acceleration Techniques

Project: A.I.T. Barracks					
4 Week Lookahead Schedule Site Work					
Activity					Schedule
	MTWTFSS	MTWTFSS	MTWTFSS	MTWTFSS	
Mark Existing Utilities	X X				Actual Last Planner
Earthwork Inspections	XXXXXX XXXXXX	XXXXXX XXXXXX	XXXXXX XXXXXX	XXXXXX	Actual Last Planner
Remove Existing Trees	XXX XX				Actual Last Planner
Rough Grade Building Pad	XX X				Actual Last Planner
Install Storm Drain	XX XX	XXX X			Actual Last Planner
Underground Electric		XXXXX XXXX	X		Actual Last Planner

The process for creating the weekly work plans will be as followed:

Monday – Update the project schedule

Tuesday – Develop the future schedule

Wednesday – Update the schedule if necessary

Thursday – Distribute the weekly work plan for the following week to foremen, so they can prepare for the next weeks work

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Analysis #3 Schedule Acceleration Techniques

It is recommended to use the Last Planner

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 2. Schedule Impact
 3. Areas of Modularization
 4. Financial Feasibility
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Analysis #4: Analyzing the Effects of Modularization

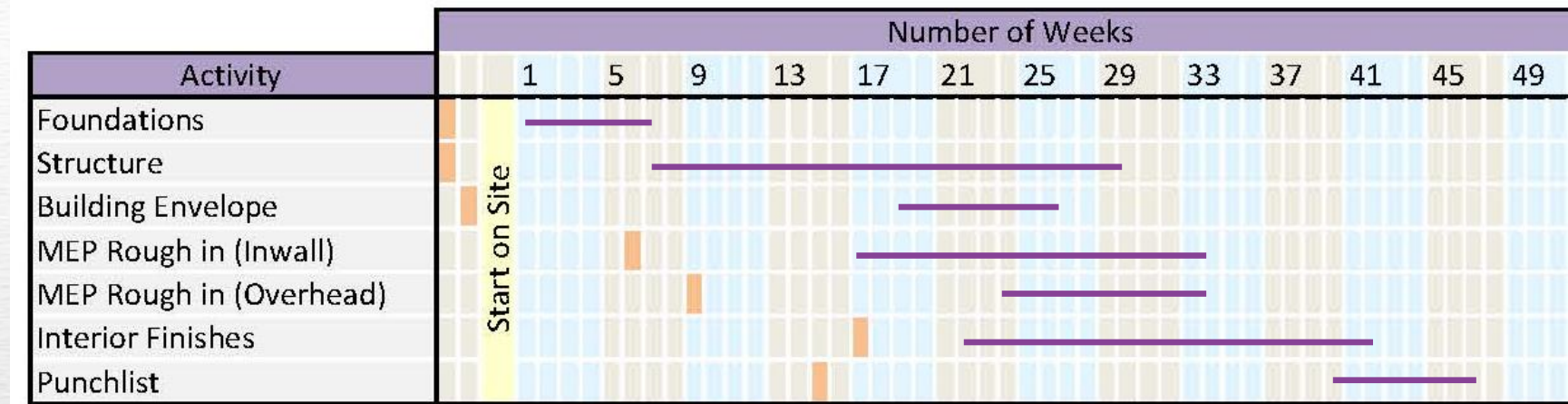
Problem Identification:

- ▶ Repetitive and standardized building
- ▶ Reduce schedule

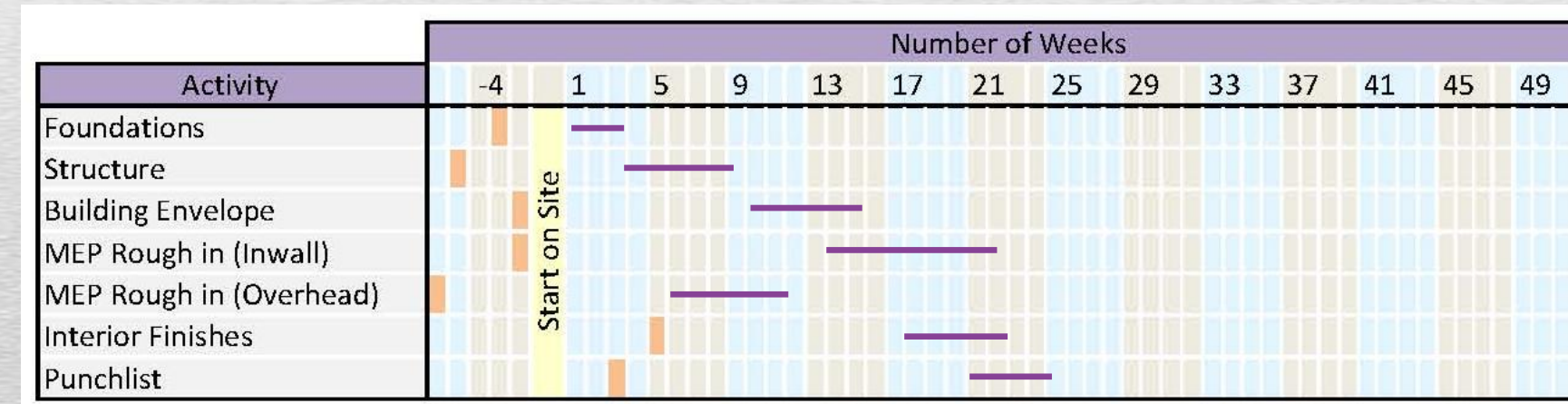
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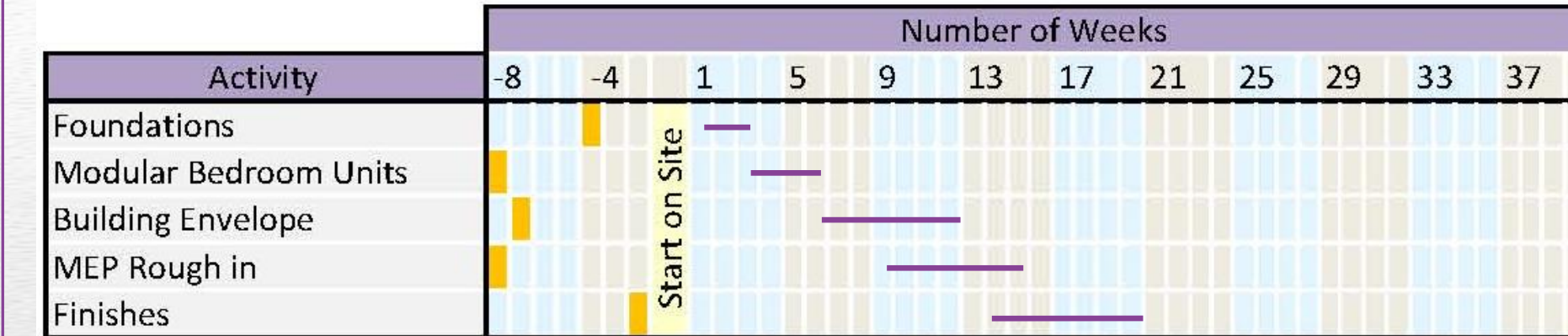
Analysis #4: Analyzing the Effects of Modularization



On-Site Construction Schedule



Light Steel Framing with Modular Bathroom Units Schedule

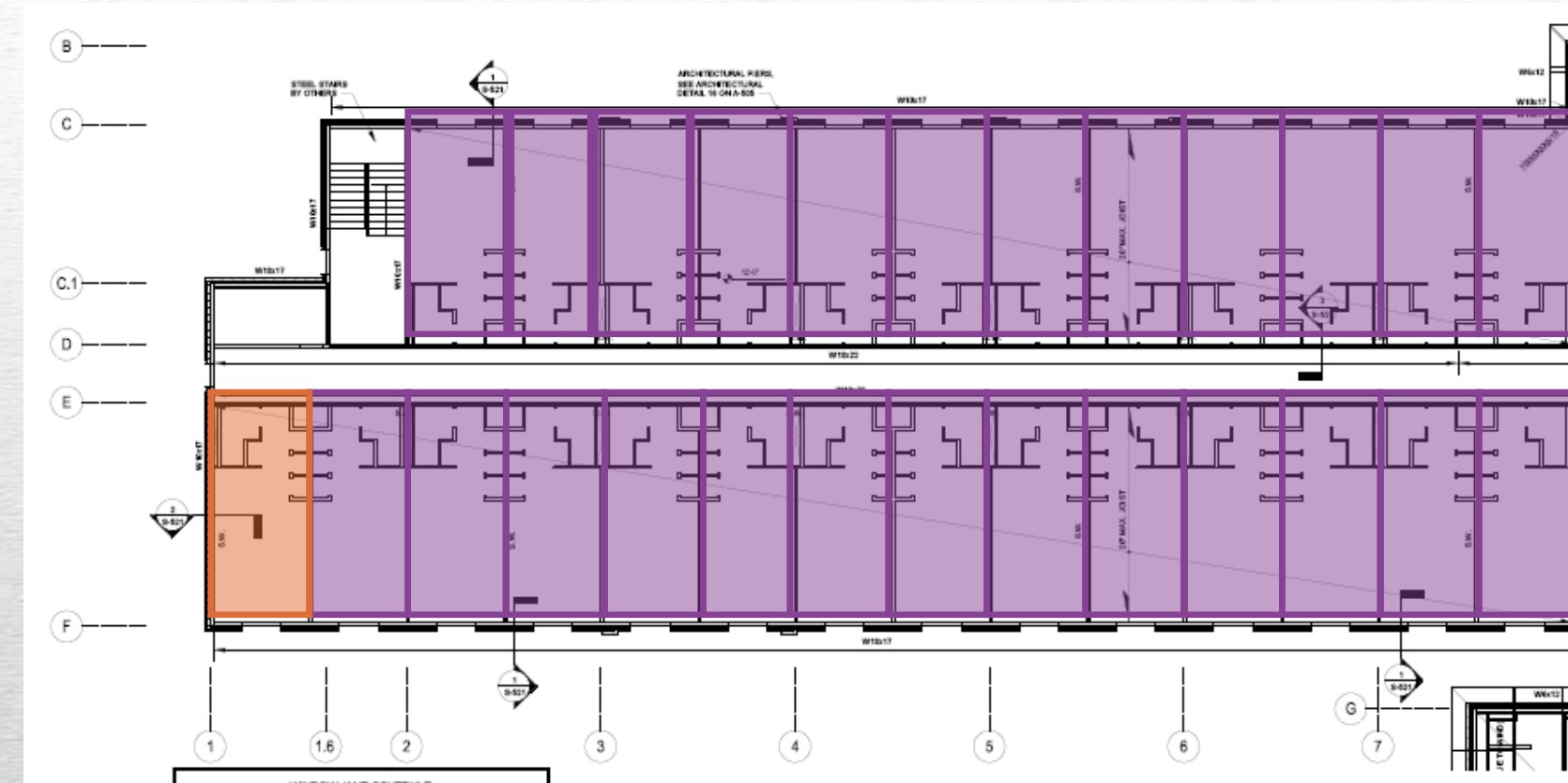


Modular Construction Schedule

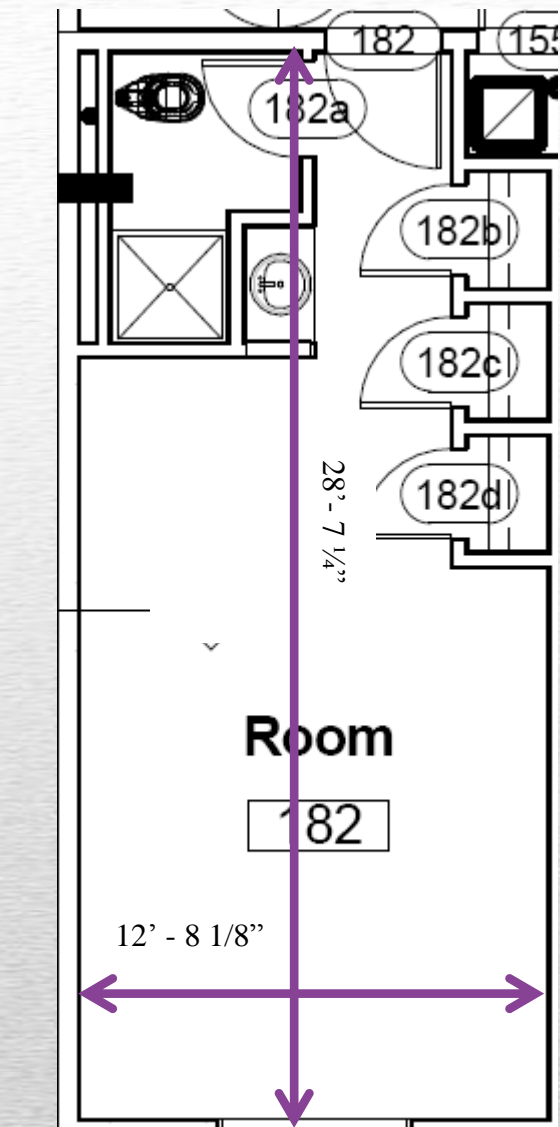
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Analysis #4: Analyzing the Effects of Modularization



Partial First Floor Plan – West Wing

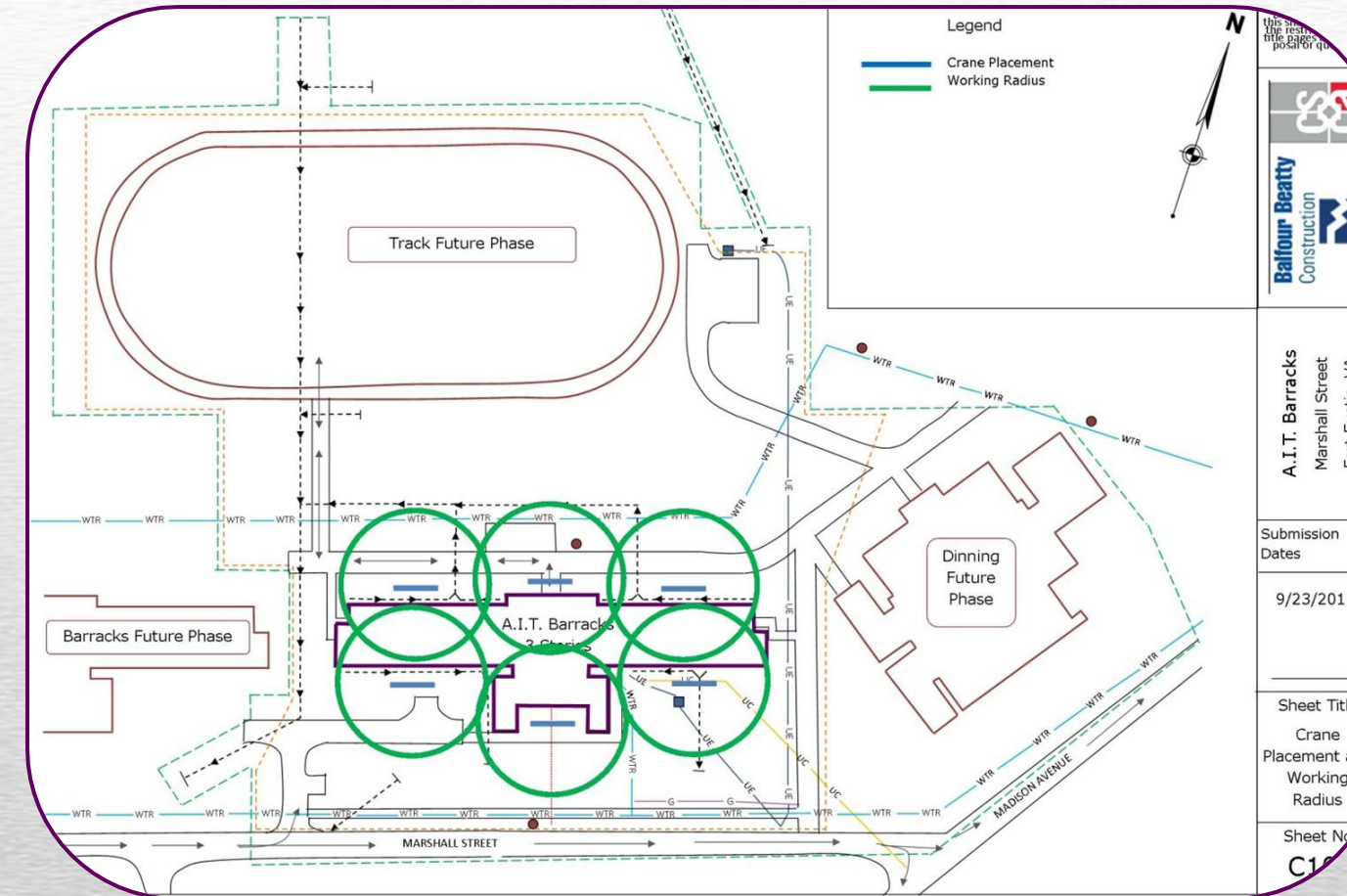


Typical Room Enlarged

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Analysis #4: Analyzing the Effects of Modularization



Crane Placement and Working Radius Plan

Cost Comparison

Original Cost:	\$18,618,720
Modular Construction Cost:	\$16,756,848

Benefits

1. Controlled factory environment
2. Cost Savings
3. Modular units are built on a flat surface
4. Average 50% schedule savings
5. There is less of a disturbance on site
6. Standardized design
7. Low waste
8. Environmentally friendly construction process

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Analysis #4: Analyzing the Effects of Modularization

Cost Comparison	
Original Cost:	\$18,618,720
Modular Construction Cost:	\$16,756,848

Problems

1. Double Walls
2. Continual Vapor Barrier
3. Installation
4. Insulation
5. Water Infiltration
6. Roof
7. Logistics

It is not recommended to use Modularization

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Final Recommendations

Analysis #1: SIPS

- ▶ SIPS is Recommended

Analysis #2: Contract Comparison

- ▶ IPD is not Recommended

Analysis #3 Schedule Acceleration

- ▶ The Last Planner is Recommended

Analysis #4 Modularization

- ▶ Modularization is not Recommended

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Acknowledgements

Balfour Beatty
Construction



CATES ENGINEERING
STRUCTURAL CONSULTING

Friends and Family
AE Faculty
Advisor: Dr. Anumba
Balfour Beatty Construction Project Team
U.S. Army Corps Project Team
PACE Industry Members





Questions?

